



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4881-041
Job Sheet 170842



Part No: D4881-041

Job Qty: 1 ea

Part Name: 206A/B AFT Leg Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/1/18	2/1/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	1 pcs	2/1/18	2/1/18	0.34	0.71	Small Fab-8		DAS 38
120	QC	1 pcs	2/1/18	2/1/18	0.00	0.00	QC5		38
130	Small Fab	1 pcs	2/2/18	2/2/18	0.00	0.71	Small Fab-8		FF 38
140	QC	1 pcs	2/2/18	2/2/18	0.00	0.00	QC5		38
150	Outsource	1 pcs	2/2/18	2/2/18	0.00	0.00	Outsource9	P0038855	9-89 38
160	Packaging	1 pcs	2/2/18	2/2/18	0.00	0.00	Packaging2		DAS 38
170	QC	1 pcs	2/2/18	2/2/18	0.00	0.00	QC5		38
180	Packaging	1 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-2		JAN 26 2018 W.K
190	QC21-SA	1 Ea	2/2/18	2/2/18	0.00	0.00	QC21		8-13 JAN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut F162833	1 Ea (1 ea) 123	90-Start up Operation	
D4885-1	End Fitting F124011	1 Ea (1 ea) 124	90-Start up Operation	
D4885-3	End Fitting F163756	1 Ea (1 ea) 125	90-Start up Operation	
HL32PB5-12	Hi-Lok Pin 5008248	4 Ea (4 ea) 562	90-Start up Operation	
HL86-5	Hi-Lok Collar FM129022	4 pcs (4 ea) 562	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/22/18 2:40 PM dart.poulin.mario

DAS
10 18 02 2
9-89
back in
house

JAN 25 20

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

Descripti

Root Cause

Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	

Offset/Spec	
Supplier	
Training	
Use for Testing	
Poor Information	
Rushing	
Product Improvement	
Process Improvement	
Manufacturing Process	
Past Due	

Crack	
Crimp/Kink/Ripple, etc	
Cuffs	
Crushing	
Heat Treat	
Wave/Twist in Tube	
Marks/Chatter	

OTHER : _____

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DART
AEROSPACE
S034489



206A/B AFT Leg Assembly, LH

PART NO: D4881-041
Original Serial #: S034489
Revision:
Operation:
Change No:

Start up Operation 01/23/18
Job No: 170842

REVISION / UPDATE

Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

Cross tube	
Small Fab	
Finishing	
Composite	

Water Jet	
Prod. Eng. Coord.	
Rec/Store/Packaging	
Supplier	

Engineering	
Quality	
Other	

e :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

ture/Cure

oute

1/Damage/Defect

ction Incomplete/Unqualified

amination

Countersink

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Power Loss/Surge

Folio/Program

Grain

Weld

Wrong Stock Pulled

Out of Sequence

Off-set

Mislabeled

Fit/Function

Misaligned/off center

Positioned Wrong

Outside Dimensions

Over/Under tolerance

Part Incorrect

Part Lost/Missing

Part Moved

Drawing

Finish

Misread

Turning Sequence